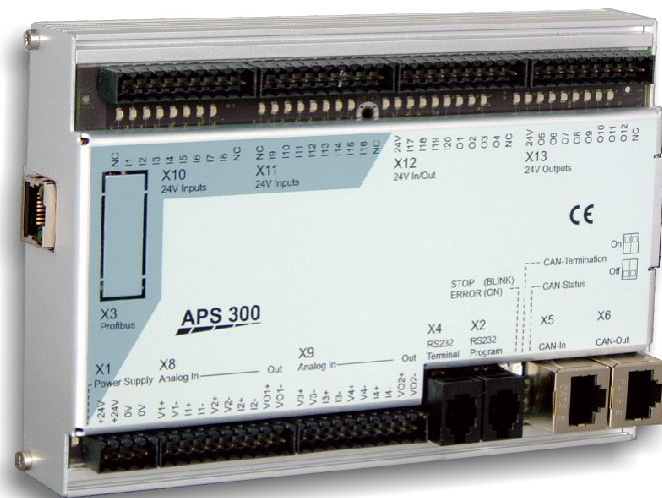
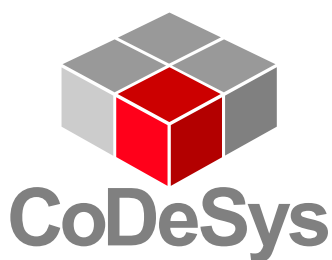




# APS300

## Automation Positioning PLC

- Compact unit
- CANopen master
- Comprehensive PLC-functions
- IEC 61131-3 programmable (CoDeSys)
- Analog and digital in- and outputs
- LED status display
- Modular extensible
- Optional: Profibus-DP slave interface
- Optional: Ethernet programming interface
- Reduced wiring effort with sensor-actor plugs



## The scalable APS-System grows to your demands.

The APS300 is a compact controller, programmable with CoDeSys. It has integrated analog and digital in- and outputs. Up to 7 extension modules can be plugged into its extension port. Further modules can be connected via CANopen. The CANopen master function allows the control of any slaves. There is a library available to communicate with drives.

## Programming

There are graphical and text editors available under CoDeSys. All APS functions are supported in any programming language. The user may choose the language which suits him best.

Furthermore, there is free graphical editor (CFC). This means the elements can be placed anywhere.

Among the elements of the processing list are component, input, output, jump, label, return and comment.

SFC	Sequential function chart
ST	Structured text
FBD	Function block diagramm
IL	Instruction list
LD	Ladder diagramm
FC	Flow chart

## Technical Data

### General

- Power supply voltage 24 VDC  $\pm$  20% / 0,1 A (unloaded)
- Power fail safe parameter-memory (without battery)
- Dimensions (WxDxH): 165x115x40 mm

### In-/Outputs

- 20 Digital inputs: 24 VDC
- 12 Digital outputs: 24 VDC, 0,5 A, short circuit proof
- 4 Analog inputs, 12 bit resolution, (0...10V / 0...20mA)
- 2 Analog outputs (0 - 10V, 12Bit, PWM, max. 5mA)

### Miscellaneous:

- Realtime clock with 6 weeks power reserve
- Emission/Interference: EN61131-2 Zone B
- Ambient temperature: 0 - 50 °C
- Mounting on 35 mm DIN-rail
- weight: ca. 0,46kg

### Memory:

- 510 kB Program memory
- 256 kB Data memory
- 8 kB retain variables

### Interfaces:

- CAN, CiA compatible, RJ45 galvanic insulation internal supply switchable termination
- Profibus-DP Interface, Sub-D 9 (optional)
- RS232 Terminal interface
- RS232 Programming interface
- Ethernet Programming interface (optional)

### Extension modules:

- Direct mounting: (up to 7 modules)
  - APS114: 8 digital inputs, 8 digital outputs
  - APS133: 6 analog differential inputs +/-10V or +/-20mA, 4 analog outputs 0...10V
  - APS171: axis module for 1 position controlled axis, +/-10V output, 4 axis related inputs
- Via CAN:
  - various I/O-modules, e.g. APS40, APS40IP, APS60, ...

## Operator terminals

- HBG10: Handheld terminal with emergency stop and optional handwheel illuminated LCD-Display, 35 free inscribable function keys, multiple allocatable
- VTxx-series: Touchpanels, 4" - 12,1" screen, own intelligence, recipe memory dynamic texts and pictures, backlight
- BT20/BT24: User terminal, function keys, number block illuminated 2x24 character display
- BT300: User terminal, 10 function keys, number block illuminated 4x40 character display
- Any terminal can be connected via Modbus.